

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

CEM I 52.5 R



The Norwegian EPD Foundation

Owner of the declaration:
SCHWENK Sverige AB

Product:
CEM I 52.5 R

Declared unit:
1 tonne

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
EN 16908:2017 Cement and building lime

Program operator:
The Norwegian EPD Foundation

Declaration number:
NEPD-11793-11730

Registration number:
NEPD-11793-11730

Issue date:
11.07.2025

Valid to:
11.07.2030

EPD software:
LCAno EPD generator ID:
1114543

General information

Product

CEM I 52.5 R

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
web: www.epd-norge.no

Declaration number:

NEPD-11793-11730

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
EN 16908:2017 Cement and building lime

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 tonne CEM I 52.5 R

Declared unit with option:

A1-A3, A4

Functional unit:

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Martin Erlandsson, IVL Swedish Res. Inst

(no signature required)

Owner of the declaration:

SCHWENK Sverige AB
Contact person: Urs Müller
Phone: +46 40-31 75 52
e-mail: urs.mueller@schwenk.com

Manufacturer:

Akmenes Cementas AB Plant Akmene, Lithuania

Place of production:

Akmenes Cementas AB Plant Akmene, Lithuania
Dalinkeviciaus str. 2,
LT -85118 Naujoji Akmene, Lithuania

Management system:

ISO 9001 – certifikat 1689 ISO 14001 – certifikat 1689 MISO 27001 – certifikat 1689I

Organisation no:

556089-9287

Issue date:

11.07.2025

Valid to:

11.07.2030

Year of study:

2023

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway. NEPDT16

Developer of EPD: Urs Mueller

Reviewer of company-specific input data and EPD: Lars Busterud

Approved:



Håkon Hauan, CEO EPD-Norge

Product

Product description:

Cement for the production of ready mix concrete and prefab concrete products. The cement is suitable also as binder for dry mortar products and for ground stabilization.

Product specification

Rapid hardening Portland cement

Materials	Value	Unit
Cement clinker	95-100	%
Other	0-5	%

Technical data:

CEM I 52.5 R

Further technical information on www.cementas.lt

Market:

Lithuania, Sweden, Finland

Reference service life, product

Depending on the area of use.

Reference service life, building or construction works

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LCA: Calculation rules

Declared unit:

1 tonne CEM I 52.5 R

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

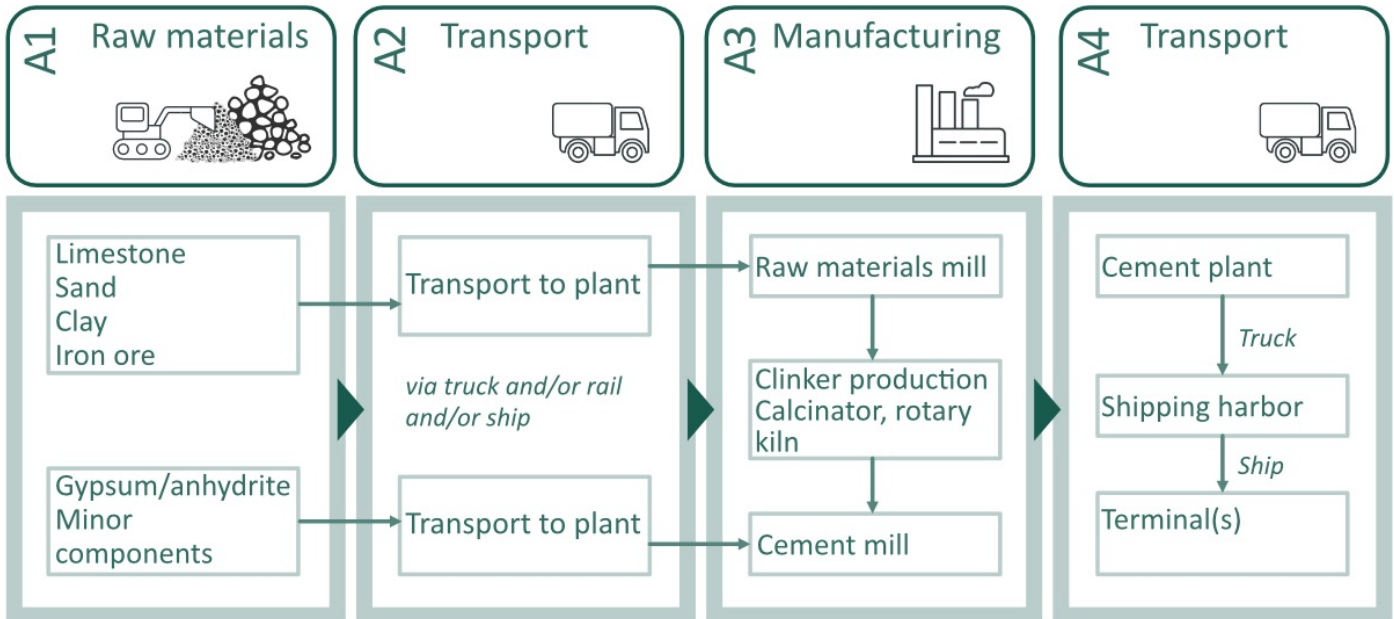
Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Additives	ecoinvent 3.6	Database	2019
Aggregate	ecoinvent 3.6	Database	2019
Aggregate	LCA.no	Database	2024
Empty group	LCA.no	Database	2024
Raw materials, Mineral	LCA.no	Database	2024

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND

System boundary:



Additional technical information:

The A4-part (transport) in "LCA: Results" was calculated from Naujoji Akmene, Lithuania (where Akmene's Cementas is located) via Klaipeda, Lithuania to Halmstad, Sweden.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Ship, Cement boat	50,0 %	711	0,005	l/tkm	3,56
Train, Diesel	50,0 %	199	0,013	l/tkm	2,59

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact				
	Indicator	Unit	A1-A3	A4
	GWP-total	kg CO ₂ -eq	5,67E+02	2,22E+01
	GWP-fossil	kg CO ₂ -eq	5,66E+02	2,22E+01
	GWP-biogenic	kg CO ₂ -eq	8,22E-01	9,28E-03
	GWP-luluc	kg CO ₂ -eq	2,30E-01	1,02E-02
	ODP	kg CFC11 -eq	1,28E-05	4,12E-06
	AP	mol H ⁺ -eq	1,82E+00	4,50E-01
	EP-FreshWater	kg P -eq	1,01E-02	1,92E-04
	EP-Marine	kg N -eq	7,42E-01	1,25E-01
	EP-Terrestrial	mol N -eq	8,23E+00	1,39E+00
	POCP	kg NMVOC -eq	2,01E+00	3,66E-01
	ADP-minerals&metals ¹	kg Sb-eq	1,57E-03	1,19E-04
	ADP-fossil ¹	MJ	1,75E+03	2,88E+02
	WDP ¹	m ³	3,98E+04	1,49E+02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

The core GWP indicators declared do not include the emissions from the combustion of waste fuels (GWP, net). The waste status of the waste based fuels has been proven. The GWP indicators including the emissions from the combustion of waste fuels (GWP, gross) are reported separately in this EPD under "Additional Environmental Information".

Additional environmental impact indicators				
	Indicator	Unit	A1-A3	A4
	PM	Disease incidence	9,13E-06	1,19E-06
	IRP ²	kgBq U235 -eq	1,13E+01	1,22E+00
	ETP-fw ¹	CTUe	1,91E+03	2,17E+02
	HTP-c ¹	CTUh	4,24E-08	0,00E+00
	HTP-nc ¹	CTUh	9,07E-07	1,99E-07
	SQP ¹	dimensionless	9,50E+02	1,09E+02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use				
	Indicator	Unit	A1-A3	A4
	PERE	MJ	2,93E+02	4,91E+00
	PERM	MJ	0,00E+00	0,00E+00
	PERT	MJ	2,93E+02	4,91E+00
	PENRE	MJ	1,76E+03	2,88E+02
	PENRM	MJ	0,00E+00	0,00E+00
	PENRT	MJ	1,76E+03	2,88E+02
	SM	kg	6,00E+00	0,00E+00
	RSF	MJ	4,25E+02	1,14E-01
	NRSF	MJ	2,65E+03	9,83E-01
	FW	m ³	6,57E-01	3,06E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

*Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

End of life - Waste				
Indicator		Unit	A1-A3	A4
	HWD	kg	9,68E-01	1,83E-02
	NHWD	kg	4,92E+01	1,92E+00
	RWD	kg	6,82E-03	1,91E-03

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3}$ = 0,009"

*INA Indicator Not Assessed

End of life - Output flow				
Indicator		Unit	A1-A3	A4
	CRU	kg	0,00E+00	0,00E+00
	MFR	kg	0,00E+00	0,00E+00
	MER	kg	0,00E+00	0,00E+00
	EEE	MJ	0,00E+00	0,00E+00
	EET	MJ	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3}$ = 0,009"

*INA Indicator Not Assessed

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Latvia (kWh)	ecoinvent 3.6	542,92	g CO ₂ -eq/kWh
Electricity, Lithuania (kWh)	ecoinvent 3.10.1	432,50	g CO ₂ -eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products			
Indicator	Unit	A1-A3	A4
GWPIOBC	kg CO ₂ -eq	5,67E+02	2,22E+01

GWPI-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Environmental impact Net		
Indicator	Unit	A1-A3
GWP-total, gross	kg CO ₂ -eq	7,13E+02
GWP-fossil, gross	kg CO ₂ -eq	7,12E+02
GWP-biogenic, gross	kg CO ₂ -eq	8,22E-01
GWP-luluc, gross	kg CO ₂ -eq	2,30E-01
GWP-total, net	kg CO ₂ -eq	5,67E+02
GWP-fossil, net	kg CO ₂ -eq	5,66E+02
GWP-biogenic, net	kg CO ₂ -eq	8,22E-01
GWP-luluc, net	kg CO ₂ -eq	2,30E-01
CWRS	kg CO ₂ -eq	0,00E+00
CWNRS	kg CO ₂ -eq	1,46E+02
CC	kg CO ₂ -eq	4,77E+02
CCS	kg CO ₂	0,00E+00

GWP-total, gross = Global Warming Potential total, gross (GWP-fossil, gross + GWP-biogenic, gross + GWP-luluc); GWP-fossil, gross = Global Warming Potential fossil fuels, gross (Description according to EF 3.1); GWP-biogenic, gross = Global Warming Potential biogenic, gross (Description according to EF 3.1, in accordance with EN 16908, CF of carbon dioxide biogenic is 0); GWP-luluc = Global Warming Potential land use and land use change (Description according to EF 3.1); GWP-total, net = Global Warming Potential total, net (GWP-total, gross minus CWRS and CWNRS); CWRS = Emissions from combustion of waste from renewable sources (GWP from secondary fuels' combustion considering CH₄ bio emissions); CWNRS = Emissions from combustion of waste from non-renewable sources (GWP from secondary fuels' combustion CO₂ fossil, CO fossil, N₂O and CH₄ bio fossil); GWP-fossil, net = Global Warming Potential fossil fuels, net (GWP-fossil, gross minus CWNRS); GWP-biogenic, net = Global Warming Potential

Bibliography

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ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.

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Vold et al, (2022) EPD generator for CEN PCR EN 16908:2017 Cement and building lime - Background information for PCR application and LCA data, LCA.no report number: 01.22.

NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.

CEN PCR EN 16908:2017 Cement and building lime

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